



LMK 331

Screw-In Transmitter

Ceramic Sensor

accuracy according to IEC 60770: 0.5 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 60 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- pressure port G 3/4" flush for pasty and impuritied media
- pressure port PVDF for aggressive media

Optional versions

- IS-version (only for 4 ... 20mA / 2-wire): Ex ia = intrinsically safe for gases and dusts
- SIL 2 application according to IEC 61508 / IEC 61511
- customer specific versions

The screw-in transmitter LMK 331 has been especially designed for level and process measurement and is suitable for pressure measurement of liquids, oils and gases. Usage in more viscous or polluted media is possible because of the semi-flush pressure sensor.

For the usage in aggressive media we recommended the version with PVDF pressure port. Additional features like e.g. an intrinsically safe version or a functionally safe version (SIL 2) complete the range of possibilities.

Preferred areas of use are



Plant and Machine Engineering



Energy Industry

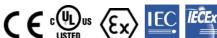


Environmental Engineering (water - sewage - recycling)



Medical Technology



















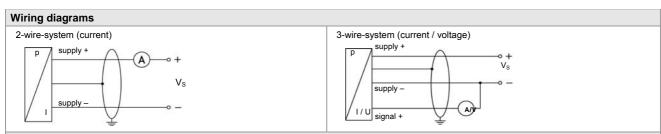


Screw-In Transmitter **Technical Data**

[bar]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40 ¹	60 ¹
[mH ₂ O]	4	6	10	16	25	40	60	100	160	250	400	600
[bar]	1	2	2	4	4	10	20	20	40	40	100	200
[bar]	2	4	4	5	7,5	12	25	30	50	50	120	250
Vacuum resistance [bar] P _N ≥ 1 bar: unlimited vacuum resistance												
P _N < 1 bar: on request												
¹ only possible with stainless steel pressure port												
	[mH ₂ O] [bar] [bar] [bar]		$ \begin{array}{c cccc} [mH_2O] & 4 & 6 \\ \hline [bar] & 1 & 2 \\ \hline [bar] & 2 & 4 \\ \hline [bar] & P_N \geq 1 \ bar: \ unli \\ P_N < 1 \ bar: \ on \ r \\ \end{array} $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$								

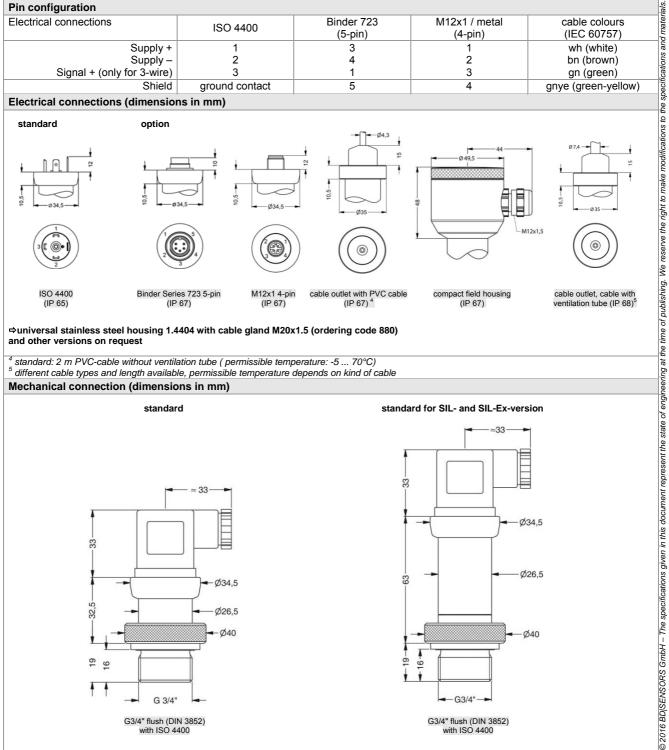
Output signal / Supply							
Standard	2-wire: 4 20 mA / V _S = 8 3	2 V _{DC} SIL-version: V _S :	= 14 28 V ₂₀				
Option IS-protection ²							
Optionen 3-wire	2-wire: 4 20 mA / V_S = 10 28 V_{DC} SIL-version: V_S = 14 28 V_{DC} 3-wire: 0 20 mA / V_S = 14 30 V_{DC}						
•	0 10 V / V _S = 14 3						
² IS-protection not possible with plastic	pressure port						
Performance							
Accuracy ³	≤ ± 0.5 % FSO						
Permissible load	current 2-wire: $R_{max} = [(V_S - V_S)]$	$V_{S min})$ / $0.02 A] \Omega$					
	current 3-wire: $R_{max} = 500 \Omega$						
	voltage 3-wire: $R_{min} = 10 \text{ k}\Omega$						
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ						
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec						
Long term stability	≤ ± 0,3 % FSO / year at reference conditions						
	nit point adjustment (non-linearity, hysteres						
Thermal effects (Offset and Spa							
Thermal error	≤±0.2 % FSO / 10 K						
in compensated range	-25 85 °C						
Permissible temperatures	medium: -40 125 °C						
	electronics / environment: -25 8						
	storage: -40 1	00 °C					
Electrical protection							
Short-circuit protection	permanent						
Reverse polarity protection	no damage, but also no function						
Electromagnetic compatibility	emission and immunity according to	EN 61326					
Mechanical stability							
Vibration	10 g RMS (25 2000 Hz) accord	ing to DIN EN 60068-2-6					
Shock	500 g / 1 msec accord	ing to DIN EN 60068-2-27					
Materials	<u> </u>						
Pressure port / housing	pressui	e port h	nousing				
			stainless steel 1.4404 (316L)				
	options for $P_N \le 25$ bar: PVDF		PVDF				
Option compact field housing	stainless steel 1.4305 with cable gla	d brass nickel plated others	s on request				
Seals	standard: FKM options: EPDM others on request						
Diaphragm	ceramics Al ₂ O ₃ 96 %						
Media wetted parts	pressure port, seals, diaphragm						
Explosion protection (only for 4	20 mA / 2-wire)						
Approval DX19-LMK 331 only for	IBExU 10 ATEX 1068 X / IECEx I	BE 12.0027X					
stainless steel pressure port	zone 0: II 1G Ex ia IIC T4 Ga	_					
0.64.4.4.	zone 20: II 1D Ex ia IIIC T 85°C Da						
Safety technical maximum values	U_i = 28 V, I_i = 93 mA, P_i = 660 mW, C_i ≈ 0 nF, L_i ≈ 0 μ H, the supply connections have an inner capacity of max. 27 nF to the housing						
Permissible temperatures for	in Zone 0: -20 60 °C with p _{atm} 0.8 bar up to 1.1 bar						
environment	in Zone 1 or higher: -25 70 °C						
Connecting cables	cable capacitance: signal line/shield also signal line / signal line: 160 pF/m cable inductance: signal line / shield also signal line / signal line: 1 µH/m						
(by factory)	cable inductance: signal line /shie	a aiso signai line / signai line:	ı μπ/m				
Miscellaneous							
Option SIL 2 application	according to IEC 61508 / IEC 61511						
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA						
Weight	approx. 150 g						
Installation position	any						
Operational life	> 100 x 10 ⁶ pressure cycles						
CE-conformity	EMC Directive: 2014/30/EU						
ATEX Directive	2014/34/EU						

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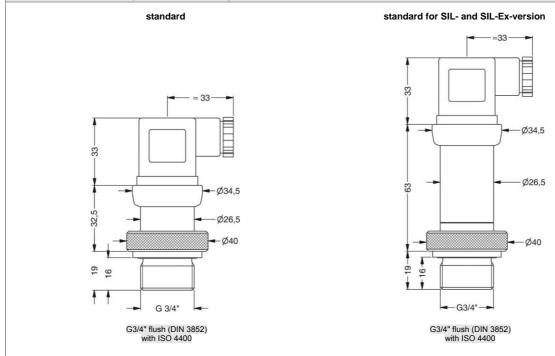
Pin configuration							
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	cable colours (IEC 60757)			
Supply +	1	3	1	wh (white)			
Supply –	2	4	2	bn (brown)			
Signal + (only for 3-wire)	3	1	3	gn (green)			
Shield	ground contact	5	4	gnye (green-yellow)			

Electrical connections (dimensions in mm)



⇒universal stainless steel housing 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

Mechanical connection (dimensions in mm)



standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70°C)
 different cable types and length available, permissible temperature depends on kind of cable



Ordering code LMK 331 LMK 331 Pressure gauge in bar 4 6 0 gauge in mH₂O 4 6 1 mH₂O] 0 0 0 4.0 0.40 0 0 0 0 0 0 0 0 0 0 1 6 0 0 1 1 0 0 0 1 0 0 0 2 6 0 0 2 5 0 0 0 2 0 9 9 9 9 0.60 6 6.0 10 1.0 16 1.6 25 2.5 40 4.0 60 6.0 100 10 160 16 250 25 4 400 40 60 ¹ 600 customer consult 4 ... 20 mA / 2-wire 1 0 ... 20 mA / 3-wire 2 0 ... 10 V / 3-wire Intrinsic safety 4 ... 20 mA / 2-wire ² 3 F SIL2 4 ... 20 mA / 2-wire 1S SIL2 with Intrinsic safety ² ES 4 ... 20 mA / 2-wire customer 9 consult Accuracy customer consult Male and female plug ISO 4400 0 0 Male plug Binder series 723 (5-pin) 0 0 Cable outlet with PVC cable 3 A 0 R 0 Т Cable outlet Т 0 Male plug M12x1 (4-pin) / metal Μ 1 0 compact field housing 5 8 0 stainless steel 1.4305 9 9 9 customer consult Mechanical connection G3/4" DIN 3852 with 0 0 Κ flush sensor customer 9 9 9 consult FKM EPDM customer consult Pressure port Stainless steel 1.4404 (316L) 1 for P_N ≤ 25 bar customer 9 consult Diaphragm Ceramics Al₂O₃ 96% customer consult Special version standard 0 0 0 customer 9 9 9 consult

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only possible for pressure port of stainless steel

² Ex-protection not possible with plastic pressure port
3 standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C)
4 cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable 5 min. permissible temperature -30 °C