

Efficient and economical fully-welded needle felt filter bags

Eaton's UNIBAG filter bags are suitable for a wide range of applications such as the filtration of automotive paints and varnishes, inks, chemicals, process water and many more. UNIBAG filter bags provide the value and reliability of a high performance filter bag seal in a fully-welded construction with the economy of a typical sewn filter bag. They are manufactured from needle felt material in polypropylene and polyester and comply with the industry standard for bypassfree filter bag construction.

Features and benefits

- Fully-welded construction with UNIRING™ seal ring provides 100% bypass-free filtration
- Polypropylene seal ring provides a chemically resistant seal which adapts to any bag filter housing
- Polyester seal ring is durable for higher temperatures
- Special surface treatment significantly reduces fiber release
- Stable and flexible welded seams that adapt to the restrainer basket

- The handles in the ring make replacing the filter bag quick and easy
- All material has passed Eaton's rigorous Engineering Standard testing criteria for acceptability
- Material is free from silicone and crater-forming substances¹
- Eaton strongly recommends the use of an insertion tool that facilitates the insertion of the filter bag into the bag filter housing and ensures the correct alignment of the filter bag inside the restrainer basket

Filter specifications

Materials

Needle felt polypropylene or polyester

Seal rings

Welded polypropylene or polyester UNIRING seal ring

Retention ratings

1, 5, 10, 25, 50, 100, 200 μm

Dimensions/Parameters

Sizes

01: Ø 180 x 430 mm L 02: Ø 180 x 810 mm L

Filter area

01: 0.24 m² 02: 0.48 m²

Max. operating temperatures

Polypropylene: 90 °C Polyester: 150 °C

Max. differential pressure

2.5 bar

Recommended change-out pressure for disposal²

0.8 – 1.5 bar

Max. flow rates³

01: 20 m³/h 02: 40 m³/h



UNIBAG Filter Bag Range

Ranges/Materials	Man. operating temperatures (°C)	Aqueous media	Aliphatic solvents	Aeromatic solvents	Alkaline media	Strongly alkaline	Acid media	Strongly acid
POU-UE	90	-	•		-	•	•	-
PEU-UE	90	•	•		•		•	
PEU-UK	150	•	•	•	•		•	

Ordering information Ranges/Materials Cover layer Seal rings UE: Welded polypropylene POU: Needle felt P: Plain polypropylene UNIRING seal ring PEU: Needle felt UK: Welded polyester UNIRING seal ring polyester -WW **PEU** -P UE -5 01 -30 Retention Sizes Construction **Packaging** 01: Ø 180 x 430 mm L WW: Fully-welded 50: Filter bags/box (size 01) ratings 1, 5, 10, 25, 50, 100, 200 μm 02: Ø 180 x 810 mm L 30: Filter bags/box (size 02)

44 Apple Street Tinton Falls, NJ 07724 Toll Free: 800 656-3344 (North America only)

Tel: +1 732 212-4700

Europe/Africa/Middle East

Auf der Heide 2 53947 Nettersheim, Germany Tel: +49 2486 809-0

Friedensstraße 41 68804 Altlußheim, Germany Tel: +49 6205 2094-0

An den Nahewiesen 24 55450 Langenlonsheim, Germany Tel: +49 6704 204-0

China No. 3, Lane 280, Linhong Road Changning District, 200335 Shanghai, P.R. China Tel: +86 21 5200-0099

100G Pasir Panjang Road #07-08 Singapore 118523 Tel: +65 6825-1668

Rua Clark, 2061 - Macuco 13279-400 - Valinhos, Brazil Tel: +55 11 3616-8400

For more information, please email us at filtration@eaton.com or visit www.eaton.com/filtration

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¹ Based on an accepted paint compatibility test.

² Depending on the respective application requirements.

³ For liquids with a dynamic viscosity of 1 mPa·s @ 20 °C.