TECHNICAL DATA Model 2596 Automatic Self-cleaning Strainers

Basic Sizing Guidelines

- 1. Ensure that the pipeline flow velocity falls within the standard design range of the strainer.
- 2. Select the correct screen and opening size, do not make smaller than necessary.
- 3. The quantity, type, and nature of debris to be removed are considered.
- 4. The strainer meets the design pressure and temperature requirements of the pipeline.
- 5. Backwash line should discharge to atmosphere in close proximity to the strainer.

STANDARD DESIGN RANGE 100000 80000 60000 40000 36' 20000 30 24" 10000 20" 8000 6000 16" FLOW – GALLONS PER MINUTE 4000 14" 12" 10" 2000 8" 1000 800 600 400 200 100 80 60 40 20 10 2 3 4 5 6 7 8 9 10 11 VELOCITY - FEET PER SECOND

STRAINER SIZING CHART



Standard Design Parameters

- 1. Self-cleaning strainers have a design flow range where the unit will best perform its two main functions, straining and self-cleaning.
- 2. Inlet flow velocity to the strainer should be in the 6 to 10 feet per minute range. There may be applications where the operating flow will fall outside the normal design range. When this occurs, please contact Eaton for recommendations.
- 3. Minimum operating pressure is 20 psi for standard units. Consult Eaton for equipment options when the system pressure is less than 20 psi.
- 4. Suspended solids should not exceed 200 ppm or 0.02% of volume (see below). For heavier loadings consult Eaton.

SUSPENDED SOLIDS SIZING CHART AND CONVERSION TABLE

| | PPM | % | Lbs. / 1000 Gal. |
|-----------------------|-------------|---------|--------------------|
| | I 10000 | I 1.0 | I 80 |
| | 8000 | .8 | - 60 |
| | 6000 | 6 | 40 |
| | 4000 | .4 | [40 |
| | ł | ł | |
| | 2000 | 2 | - 20 |
| | 2000 | .2 | |
| | 1000 | | 10 |
| | 1000 800 | 1 08 | - 8 |
| | + | + | 6 |
| | 600 | .06 | 4 |
| | 400 | .04 | + |
| | ł | ł | - 2 |
| | - 200 | 02 | 2 |
| | | | |
| | | | 1 1 |
| | 100 | .01 | .8 |
| | 80 | .008 | 6 |
| | 60 | .006 | .4 |
| В | - 40 | .004 | + |
| AN | t | + | 2 |
| 2 Z | - 20 | .002 | |
| SIG | | | 1 |
| STANDARD DESIGN RANGE | + 10 | .001 | .08 |
| Ð | † 8 | \$0008 | .06 |
| DAF | 6 | .0006 | .04 |
| N | 4 | .0004 | .04 |
| ST/ | ļ | - | |
| | | 0000 | 02 |
| | - 2 | .0002 | |
| | | | .01 |
| | l 1.0 | l .0001 | ¹ .0083 |
| | | | |

VOLUME CONVERSION EACTORS

To convert from one unit to another, locate the starting unit in the left column.

| VOLUME CONVERSION FACTORS | | | Multiply by factor nonzontany to the right under desired unit. | | | | | |
|----------------------------|----------------|--------------------|--|--------------------|--------------------|--------------------|----------|----------------|
| To Obtain: Multiply By: | U.S. Gallon | Imperial Gallon | U.S. Pint | U.S.Pound Water | U.S. Cubic Foot | U.S. Cubic Inch | Liter | Cubic Meter |
| U.S. Gallon | 1 | 0.833 | 8.0 | 8.337 | 0.13368 | 231.0 | 3.78533 | 0.003785 |
| Imperial Gallon | 1.2009 | 1 | 9.60752 | 10.0 | 0.16054 | 277.42 | 4.54596 | 0.004546 |
| U.S. Pint | 0.125 | 0.1041 | 1 | 1.042 | 0.01671 | 28.875 | 0.473168 | 0.000473 |
| U.S. Pound Water | 0.11995 | 0.1 | 0.9596 | 1 | 0.016035 | 27.708 | 0.45405 | 0.00454 |
| U.S. Cubic Foot | 7.48052 | 6.22888 | 59.8442 | 62.365 | 1 | 1728.0 | 28.31702 | 0.028317 |
| U.S. Cubic Inch | 0.004329 | 0.00361 | 0.034632 | 0.03609 | 0.0005787 | 1 | 0.016387 | 0.0000164 |
| Liter | 0.2641779 | 0.2199756 | 2.113423 | 2.202 | 0.0353154 | 61.02509 | 1 | 0.001000 |
| Cubic Meter | 264.170 | 219.969 | 2113.34 | 2202 | 35.31446 | 61023.38 | 999.972 | 1 |
| | | | | | | | | |

PRESSURE CONVERSION FACTOR

To convert from one unit to another, locate the starting unit in the left column. Multiply by factor horizontally to the right under desired unit.

| mm / Mercury | Bar |
|-----------------|--|
| | |
| 51.7150 | 0.06895 |
| 0.35913 | 0.000479 |
| 760.0 | 1.01325 |
| 735.558 | 0.9807 |
| 1.865 | 0.00249 |
| 22.381 | 0.02984 |
| 25.40 | 0.03386 |
| 1 | 0.001333 |
| 750.0 | 1 |
| | 735.558 1.865 22.381 25.40 1 |

STRAINER BASKET OPENING EQUIVALENTS

| Mesh | Inches | Millimeters | Microns |
|------|--------|-------------|---------|
| 200 | 0.0027 | 0.0686 | 68 |
| 150 | 0.0041 | 0.1041 | 104 |
| 100 | 0.0065 | 0.1651 | 165 |
| 80 | 0.007 | 0.1778 | 177 |
| 60 | 0.009 | 0.2286 | 228 |
| 40 | 0.015 | 0.8636 | 380 |
| 20 | 0.034 | 0.8636 | 862 |
| | | | |

Tighter retentions available, consult Eaton.

STRAINER BASKET OPENING EQUIVALENTS

| Perf | Inches | Millimeters | Microns | |
|------|--------|-------------|---------|--|
| 1/32 | 0.033 | 0.838 | 838 | |
| 3/64 | 0.045 | 1.143 | 1143 | |
| 1/16 | 0.070 | 1.778 | 1776 | |
| 3/32 | 0.094 | 2.387 | 2387 | |
| 1/8 | 0.125 | 3.175 | 3175 | |
| 5/32 | 0.150 | 3.810 | 3810 | |
| 3/16 | 0.1875 | 4.762 | 4762 | |
| 1/4 | 0.250 | 6.350 | 6350 | |
| 3/8 | 0.375 | 9.525 | 9525 | |
| 1/2 | 0.500 | 12.700 | 12700 | |
| | | | | |

FLOW VELOCITY CONVERSION FACTORS

= <u>GPM X 0.4085</u> Velocity in Ft./Sec. ID² in Inches

FLOW CONVERSION FACTORS

| M³/hr | = | 3.671 I.G.M. | | |
|------------|---|-------------------|--|--|
| I.G.P.M. | = | 41.14 Barrels/Day | | |
| T.P.H. | = | 3.74 I.G.M. | | |
| I.G.P.M. | = | 1.2 U.S. G.P.M. | | |
| I.G.P.M. | = | 4.54 Liters/Min | | |
| Liter/Min. | = | 0.22 I.G.P.M. | | |
| U.S. G.P.M | = | 0.833 I.G.P.M. | | |
| Barrel | = | 35 lmp. Gallons | | |
| Barrel | = | 42 U.S.Gallons | | |
| | | | | |

| SSU (Saybolt | | Engler | |
|-----------------------|------------|-----------------|---------------------|
| Seconds Universal) | Centipoise | Degrees 20°C | Redwood Standard |
| 30 | 1 | - | - |
| 50 | 5 | 2 | 44 |
| 100 | 20 | 3.5 | 88 |
| 200 | 40 | 16 | 175 |
| 300 | 65 | 30 | 263 |
| 400 | 85 | 43 | 350 |
| 500 | 105 | 57 | 440 |
| 600 | 130 | 72 | 525 |
| 700 | 150 | 90 | 615 |
| 800 | 175 | 115 | 700 |
| 900 | 195 | 132 | 790 |
| 1000 | 210 | 150 | 880 |
| 2000 | 425 | 350 | 1750 |
| 3000 | 625 | 540 | 2600 |
| 4000 | 860 | 740 | 3500 |
| 5000 | 1050 | 930 | 4550 |
| 6000 | 1300 | 1120 | 5250 |
| 7000 | 1500 | 1320 | 6150 |
| 8000 | 1700 | 1510 | 7300 |
| 9000 | 1920 | - | - |
| 10000 | 2150 | - | - |

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