TECHNICAL DATA Model 2596 Automatic Self-cleaning Strainers

Basic Sizing Guidelines

- 1. Ensure that the pipeline flow velocity falls within the standard design range of the strainer.
- 2. Select the correct screen and opening size, do not make smaller than necessary.
- 3. The quantity, type, and nature of debris to be removed are considered.
- 4. The strainer meets the design pressure and temperature requirements of the pipeline.
- 5. Backwash line should discharge to atmosphere in close proximity to the strainer.

STANDARD DESIGN RANGE 100000 80000 60000 40000 36' 20000 30 24" 10000 20" 8000 6000 16" FLOW – GALLONS PER MINUTE 4000 14" 12" 10" 2000 8" 1000 800 600 400 200 100 80 60 40 20 10 2 3 4 5 6 7 8 9 10 11 VELOCITY - FEET PER SECOND

STRAINER SIZING CHART



Standard Design Parameters

- 1. Self-cleaning strainers have a design flow range where the unit will best perform its two main functions, straining and self-cleaning.
- 2. Inlet flow velocity to the strainer should be in the 6 to 10 feet per minute range. There may be applications where the operating flow will fall outside the normal design range. When this occurs, please contact Eaton for recommendations.
- 3. Minimum operating pressure is 20 psi for standard units. Consult Eaton for equipment options when the system pressure is less than 20 psi.
- 4. Suspended solids should not exceed 200 ppm or 0.02% of volume (see below). For heavier loadings consult Eaton.

SUSPENDED SOLIDS SIZING CHART AND CONVERSION TABLE

	PPM	%	Lbs. / 1000 Gal.
	I 10000	I 1.0	I 80
	8000	.8	- 60
	6000	6	40
	4000	.4	[40
	ł	ł	
	2000	2	- 20
	2000	.2	
	1000		10
	1000 800	1 08	- 8
	+	+	6
	600	.06	4
	400	.04	+
	ł	ł	- 2
	- 200	02	2
			1 1
	100	.01	.8
	80	.008	6
	60	.006	.4
В	- 40	.004	+
AN	t	+	2
2 Z	- 20	.002	
SIG			1
STANDARD DESIGN RANGE	+ 10	.001	.08
Ð	† 8	\$0008	.06
DAF	6	.0006	.04
N	4	.0004	.04
ST/	ļ	-	
		0000	02
	- 2	.0002	
			.01
	l 1.0	l .0001	¹ .0083

VOLUME CONVERSION EACTORS

To convert from one unit to another, locate the starting unit in the left column.

VOLUME CONVERSION FACTORS			Multiply by factor nonzontany to the right under desired unit.					
To Obtain: Multiply By:	U.S. Gallon	Imperial Gallon	U.S. Pint	U.S.Pound Water	U.S. Cubic Foot	U.S. Cubic Inch	Liter	Cubic Meter
U.S. Gallon	1	0.833	8.0	8.337	0.13368	231.0	3.78533	0.003785
Imperial Gallon	1.2009	1	9.60752	10.0	0.16054	277.42	4.54596	0.004546
U.S. Pint	0.125	0.1041	1	1.042	0.01671	28.875	0.473168	0.000473
U.S. Pound Water	0.11995	0.1	0.9596	1	0.016035	27.708	0.45405	0.00454
U.S. Cubic Foot	7.48052	6.22888	59.8442	62.365	1	1728.0	28.31702	0.028317
U.S. Cubic Inch	0.004329	0.00361	0.034632	0.03609	0.0005787	1	0.016387	0.0000164
Liter	0.2641779	0.2199756	2.113423	2.202	0.0353154	61.02509	1	0.001000
Cubic Meter	264.170	219.969	2113.34	2202	35.31446	61023.38	999.972	1

PRESSURE CONVERSION FACTOR

To convert from one unit to another, locate the starting unit in the left column. Multiply by factor horizontally to the right under desired unit.

mm / Mercury	Bar
51.7150	0.06895
0.35913	0.000479
760.0	1.01325
735.558	0.9807
1.865	0.00249
22.381	0.02984
25.40	0.03386
1	0.001333
750.0	1
	735.558 1.865 22.381 25.40 1

STRAINER BASKET OPENING EQUIVALENTS

Mesh	Inches	Millimeters	Microns
200	0.0027	0.0686	68
150	0.0041	0.1041	104
100	0.0065	0.1651	165
80	0.007	0.1778	177
60	0.009	0.2286	228
40	0.015	0.8636	380
20	0.034	0.8636	862

Tighter retentions available, consult Eaton.

STRAINER BASKET OPENING EQUIVALENTS

Perf	Inches	Millimeters	Microns	
1/32	0.033	0.838	838	
3/64	0.045	1.143	1143	
1/16	0.070	1.778	1776	
3/32	0.094	2.387	2387	
1/8	0.125	3.175	3175	
5/32	0.150	3.810	3810	
3/16	0.1875	4.762	4762	
1/4	0.250	6.350	6350	
3/8	0.375	9.525	9525	
1/2	0.500	12.700	12700	

FLOW VELOCITY CONVERSION FACTORS

= <u>GPM X 0.4085</u> Velocity in Ft./Sec. ID² in Inches

FLOW CONVERSION FACTORS

M³/hr	=	3.671 I.G.M.		
I.G.P.M.	=	41.14 Barrels/Day		
T.P.H.	=	3.74 I.G.M.		
I.G.P.M.	=	1.2 U.S. G.P.M.		
I.G.P.M.	=	4.54 Liters/Min		
Liter/Min.	=	0.22 I.G.P.M.		
U.S. G.P.M	=	0.833 I.G.P.M.		
Barrel	=	35 lmp. Gallons		
Barrel	=	42 U.S.Gallons		

SSU (Saybolt		Engler	
Seconds Universal)	Centipoise	Degrees 20°C	Redwood Standard
30	1	-	-
50	5	2	44
100	20	3.5	88
200	40	16	175
300	65	30	263
400	85	43	350
500	105	57	440
600	130	72	525
700	150	90	615
800	175	115	700
900	195	132	790
1000	210	150	880
2000	425	350	1750
3000	625	540	2600
4000	860	740	3500
5000	1050	930	4550
6000	1300	1120	5250
7000	1500	1320	6150
8000	1700	1510	7300
9000	1920	-	-
10000	2150	-	-

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